



Daphne Press Draw Series

High Performance Press Drawing Oil

Description

Daphne Press Drawing S Series is a range of **Chlorine-free** press drawing oil specially formulated with purely refined mineral oil with extreme pressure additives and rust preventive additives etc. to provide excellent punching and drawing performance.

Application

Recommended for punching, drawing and forming of steel and stainless steel.

Characteristics

1. **Excellent Lubricity And Load-Carrying Capacity** - To prevent rupture of scuffing over the surfaces of product.
2. **Extends Tooling Life.**
3. **Excellent For Punching, Drawing & Forming Of Steel & Stainless Steel.**
4. **Easy Handling** - Applicable with spray gun.

Packing

20L pail, 200L drum

The information provided is to our best knowledge, true & accurate, subjected to change without notification due to continual product research and development. All recommendations or suggestions are without guarantee since the conditions of use are beyond our control. The manufacturers do not accept liability for any loss or damage, however arising, which results directly from the use of such information, nor do we offer any warranty of immunity against patent infringement.

Lubricant Product Information**Typical Specifications****Daphne Press Draw S Series**

	ASTM	<u>35S</u>	<u>55S</u>	<u>75S</u>	<u>115S</u>
	METHOD				
Colour	D-1500	Dark brown	Dark brown	Dark brown	Dark brown
Density 15°C Kg/l	D-4052	0.8773	0.8869	0.8950	0.9048
Viscosity, cSt @ 40 °C	D-445	17.22	51.96	122.0	260.5
@ 100°C		4.145	8.284	14.34	23.73
Flash Point (COC), °C	D-92	178	220	232	247
Viscosity Index	D-2270	149	132	118	114
Total Acid No. (mgKOH/g)	D-664	0.54	0.50	0.51	0.51
Copper Corrosion	D-130	4c	4c	4c	4c

The information provided is to our best knowledge, true & accurate, subjected to change without notification due to continual product research and development. All recommendations or suggestions are without guarantee since the conditions of use are beyond our control. The manufacturers do not accept liability for any loss or damage, however arising, which results directly from the use of such information, nor do we offer any warranty of immunity against patent infringement.